

Work Order ID 99276

Friday, April 05, 2013 11:06:29 AM

99276

Page 2

Item ID: D4171-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bushing
Start Date: 4/6/2013 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 4/18/2013 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200	Identify as per dwg & Stock Location: <u>ST 101</u>	0.00							
200									
Packaging	Memo	0.00				<u>28X</u>			<u>SP</u>
Packaging									<u>13-5-7</u>
210	QC21- Final Inspection - Work Order Release	0.00							
210									
QC	Memo	0.00							<u>13/5/8</u>
Quality Control									<u>AD</u>

1305-7

Picklist Print

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Work Order ID: 99276

Parent Item: D4171-1

Parent Item Name: Bushing

Start Date: 4/6/2013

Required Date: 4/18/2013

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 10-09-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R1.000
303 Round Bar 1.00

Purchased

No

100

f

109.8903

0.08

1.6842105

SL 13-4-13

Location

Loc Qty

Loc Code

MAT028

109.8903158

120866

1.4

121070

6.63031579

121282

0.9

121728

3.034

122386

14.926

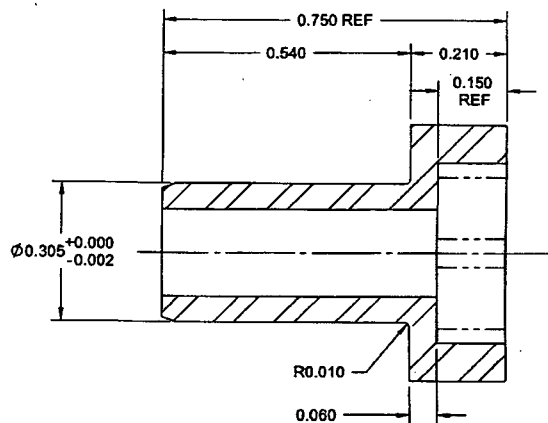
123294

5

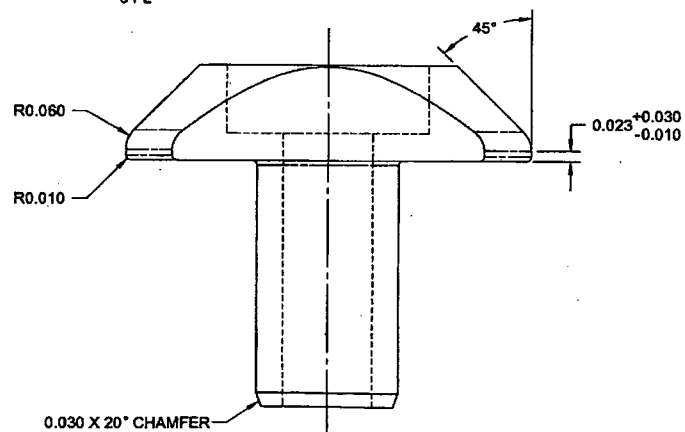
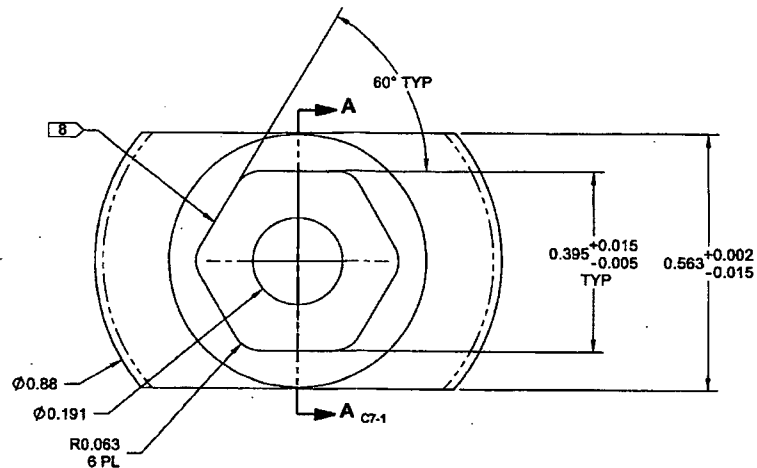
124711 ✓

78

2.24



SECTION A-A



D4171-1 BUSHING

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs
- 8) HEXAGON/HOLE MUST ALLOW INSERTION OF AN3 BOLT.

RELEASED
2010-09-15
JM

REV.	DESCRIPTION	CP	DATE
A	NEW ISSUE		10.08.26
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.08.26		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4171** REV. A
SHEET 1 OF 1
TITLE **BUSHING** SCALE NTS

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DART AEROSPACE LTD		Work Order:	
Description: Bushing		Part Number:	D4171-1
Inspection Dwg: D4171	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.750	+/-0.010	.748	/		SA-4	Uo/L
0.540	+/-0.010	.540	/			
0.210	+/-0.010	.210	/			
0.150	+/-0.010	.132	/			
Ø0.305	+0.000/-0.002	.305	/			
R0.010	+/-0.010	R.01	/			
0.060	+/-0.010	.060	/			
0.395	+0.015/-0.005	.395	/			
0.563	+0.002/-0.015	.555	/			
Ø0.88	+/-0.030	.880	/			
Ø0.191	+0.005/-0.001	.193	/			
R0.063	+/-0.010	R.06	/			
R0.060	+/-0.010	R.06	/			
45°	+/-0.5°	45°	/			
0.023	+0.030/-0.010	.035	/			
0.030 x 20°	+/-0.010 x 0.5°	.03 x 20°	/			

Measured by: 13-4-13	Audited by: FK	Preliminary Approval:
Date: SA	Date: 13/08/02	Date:

Rev	Date	Change	Revised by	Approved
A	10.10.25	New Issue	KJ	MA